**REV** DATE **AUTH DESCRIPTION** 08-20-2018 TC ORIGINAL ISSUE. ECR4831 .249 Ø .180±.005 .050" +0 .162 -.04  $.050 \pm .005$ NOTES: 1. BASE MATERIAL: STAINLESS STEEL 2. WIRE LEADS TO BE 26 AWG TYPE MIL-W-16878D, YELLOW PVC INSULATION & BE POTTED IN CERAMIC CEMENT. LEADS ARE ELECTRICALLY INSULATED FROM THE BASE. .600 3. DIMENSION .050±.005" IS FROM TOP OF FLANGE TO THE CENTER OF THE FILAMENT COIL. 4. LEADS TINNED BY MANUFACTURER. 5. DIM .050 IS THE NOMINAL FILAMENT LENGTH & CENTERED WITHIN ±.005" OF EACH AXIS WITH RESPECT TO THE BASE O.D. 6. LAMP ENVELOPE SHALL NOT CONTACT A .219" DIA. CIRCLE WHICH IS CONCENTRIC TO THE BASE O.D. 7. POTTING MUST NOT EXTEND BEYOND THE EDGE OF LAMP BASE. 4.00±.375 SPECIFICATIONS: **VOLTAGE: 3.2 VOLTS** CURRENT DRAW: .425±5% AMPS .25±.06 CANDLE POWER: .570±15% MSCP COLOR TEMPERATURE: 2550±50° K - MEASURED AT FILAMENT COIL'S CENTER USING A

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TELESCOPING OPTICAL PYROMETER

LIFE HOURS (LAB-RATED): 5000

## **CL2291 WELCH ALLYN 997418-10 EQUIVALENT** TORRANGE, GALIFORNIA DRAWN **TOLERANCES UNLESS OTHERWISE SPECIFIED** HF 08-20-2018 1 PLACE DEC. ±.030" ANGLES ±.50° AMPERES ±10% 40655 NC 2 PLACES DEC. ±.010" CANDLE POWER ±15% CHECKED SCALE 3 PLACES DEC ±.005 FILAMENT TEMP ±50°K COLOR TC 5X